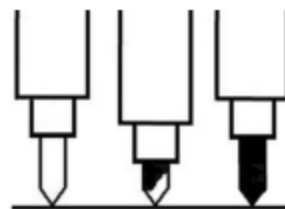


## NuMark Marker Valve Action Marker Instructions

Thank you for purchasing NuMark Markers. The following instructions will help you get the maximum value from our Valve Action marker.

- Our barrel contains a LOT of ink. **Shake it and you can hear it!**
- Our ink is separated from the tip by a spring loaded Valve mechanism.
- To prime the tip simply press down and watch for the ink to fill the tip (30-40 seconds, varies with temperature), lift up to stop the flow.
  - If ink is too slow you can pump the tip a few times, SLOWLY
  - As more ink is needed, simply press down again.



With use you will learn when to press and for how long.

**! Pressing down too often, or for too long, will cause excessive ink discharge.**

### AVOID THE BURP



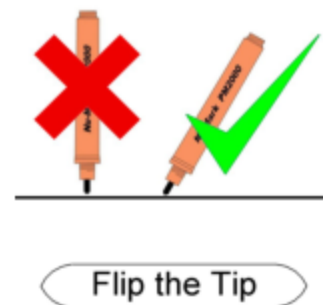
Pressure built up in the barrel by heat, usually caused by a change in ambient temperature or handling, will be released when you press down on the tip.

If this happens when the marker is "upright" excessive ink may be discharged.

To avoid the "burp" press the tip in while the tip is pointed up. You can use the inside edge of the pocket clip, or an inconspicuous surface, to avoid getting ink on your self.

Hold the marker at an angle to the surface while using. DO NOT hold the marker Perpendicular to the surface as any pressure applied will open the valve and discharge ink.

To recover a dry tip try pumping a few times, then remove (with tweezers, pliers or folded paper) flip the tip and insert, pump again, replace cap and let sit for a minute or two. If this does not work Replacement tips are available. Saturate the tip before storing for long periods of time.



Flip the Tip

We recommend storing the marker in a cool dry location away from direct sunlight. Keep the cap securely attached when not in use to prevent the tip from drying out.

### CAUTIONS:

KEEP AWAY FROM CHILDREN AND PETS!

PM/MMM & PT series contain Xylene

XF series contains Alcohols

Flammable. Use in well ventilated area.